

# **Vegetable Scrubbing Cream**

Skin Care | FM-SC-2024022

#### **Features**

This plant scrub features uniformly fine natural scrub particles, all sourced from nature and extremely gentle on the skin. With a light touch of massage, it softly strips away aged cuticle and dead skin, ridding your skin of dullness. It also boosts blood circulation, accelerates metabolism, triggers natural oil secretion, and fights free radicals.

### **Ingredients**

Cerafumei® RBW Wax Beads 5401P: Plant-derived exfoliating beads with gentle, non-irritating properties, serving as a sustainable alternative to plastic microbeads.

Cerafumei® VB 4102: A vegetable beeswax alternative that enhances hydration while optimizing formulation viscosity and texture. Cerapharm® Non-ionic Emulsifying Wax BP4004: Act as an emulsifier to stabilize formula and enhance skin feel.

| Phase | Ingredients                           | INCI   | % wt  | Function         |
|-------|---------------------------------------|--|-------|------------------|
| А     | Tx008082 Sunflower Oil                | Helianthus Annuus (Sunflower)                    | 10.00 | Humectant        |
|       | High Oleic¹                           | Seed Oil   |       |                  |
|       | Cerafumei® VB 4102 <sup>2</sup>       | Oryza Sativa (Rice) Bran Wax (and)               | 5.00  | Humectant        |
|       |                                       | Hydroxystearic Acid (and)                        |       |                  |
|       |                                       | Hydrogenated Coconut Oil                         |       |                  |
|       | Vitapherole T-50 Non GMO <sup>3</sup> | Tocopherols (and) Helianthus Annuus              | 0.10  | Antioxidant      |
|       | Cerapharm <sup>®</sup>                | (Sunflower) Seed Oil                             | 5.00  | Emulsifier       |
|       | Nonionic Emulsifying Wax BP4004       | <sup>2</sup> Cetearyl Alcohol (and) Ceteareth-20 |       |                  |
| В     | Water                                 | Water  | 67.10 | Solvent          |
|       | Glycerin                              | Glycerin   | 8.00  | Humectant        |
|       | Keltrol® CG-T⁴                        | Xanthan Gum                                      | 0.30  | Skin conditioner |
|       | Eumulgin® SG⁵                         | Sodium Stearoyl Glutamate                        | 0.20  | Emulsifier       |
| С     | Cerafumei® RBW Wax Beads 5401P        | <sup>2</sup> Oryza Sativa (Rice) Bran Wax        | 2.50  | Friction agent   |
|       | MiyoAQUA White TSR <sup>6</sup>       | Titanium Dioxide (and) Aluminum                  | 0.50  | Colorant         |
|       |                                       | Hydroxide (and) Algin                            |       |                  |
| D     | 1,2-Hexanediol                        | 1,2-Hexanediol                                   | 0.10  | Humectant        |
|       | Hydroxyacetophenone                   | Hydroxyacetophenone                              | 0.10  | Preservative     |
|       | Butylene Glycol                       | Butylene Glycol                                  | 0.30  | Humectant        |
|       | Sepigel EG <sup>7</sup>               | Sodium Acrylate/Sodium                           | 0.80  | Thickener        |
|       |                                       | Acryloyldimethyl Taurate Copolymer               |       |                  |
|       |                                       | (and) Isohexadecane (and)                        |       |                  |
|       |                                       | Polysorbate 80                                   |       |                  |
|       |                                       |  |       |                  |

Suppliers:1: Vantage 2: Fumei 3: Herbarie 4: CP Kelco 5: BASF 6: Miyoshi 7: SEPPIC

#### Procedure:

- Add the water in phase A into the oil reactor, add the remaining ingredients in turn under high speed stirring and stir until uniform. Heat to 80-85°C.
- Add phase B into a side reactor and heat to 80-85°C until they are completely dissolved.
- Add phase A to phase B slowly and homogenize for 10 min.
- Stir to cool down to about 60°C, add phase C and D, homogenize for 2 min.
- Stir to cool down to about 50°C and vacuum to degas.

#### Specification:

Appearance: White cream pH (1:9) = 6.8

## Stability:

Pass 1 month at -18°C, 5°C, 25°C, 45°C, 50°C and D65. Freeze-Thaw test: 3 cycles.



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